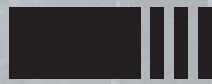




TOOLS

MACHINES & TOOLS FOR PROFESSIONALS



Gewindeschneiden
Threading



Rollnuten
Grooving



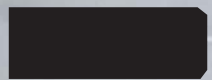
Biegen
Bending



Bördeln
Flaring / Flanging



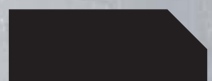
Schneiden
Cutting



Entgraten
Reaming



Bohren / Stanzen
Drilling / Punching



Anfasen
Beveling

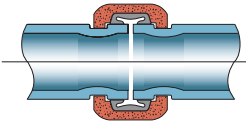


Schleifen
Grinding



Installationswerkzeuge
Installation tools

Image	Page	Series	O.D.		Max. t	Make
Rollnutgeräte Roll grooving attachment	Pg. 4	RGRO	1 - 6"	Manuelle Rollnutgeräte Manual roll grooving attachment	7.1 mm	
	Pg. 5	RGRH	1 - 16"	Hydraulische Rollnutgeräte Hydraulic roll grooving attachment	10.3 mm	
Baustellen Rollnutmaschinen On site roll grooving machine	Pg. 6	NPG150A	1 - 6"	Manuelle Rollnutmaschine Manual roll grooving machine	7.1 mm	
	Pg. 7	NPG150H	1 - 16"	Hydraulische Rollnutmaschine Hydraulic roll grooving machine	10.3 mm	
	Pg. 8	TWG	1 - 12"	Hydraulische Rollnutmaschine Hydraulic roll grooving machine	8.2 mm	
	Pg. 9	RG150M	1 - 16"	Hydraulische Rollnutmaschine Hydraulic roll grooving machine	8.5 mm	
	Pg. 10	RG150A	1 - 16"	Auto hydraulische Rollnutmaschine Auto hydraulic roll grooving machine	8.5 mm	
Produktions Rollnutmaschinen Production roll groover	Pg. 11	GM1	1 - 16"	Produktions Rollnutmaschinen Production roll groover	10 mm	
	Pg. 12	GM2	3/4 - 24"	CNC Produktions Rollnutmaschinen CNC Production roll groover	12 mm	
Zubehör Accessory	Pg. 14	Rollerset		Nutensatz Roller set		
	Pg. 15	Cut groove	1 - 6"	Nutenschneidkopt Cut groove diehead		
	Pg. 16	Pipe support		Rohrständer Pipe support		



CAUTION

- The specified size for each part of the pipe may differ slightly, depending on the joint.
- In such a case, make sure you check the machining size according to the specified size table for the joint used.

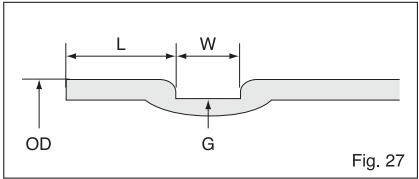
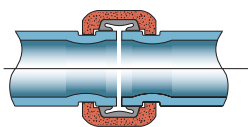


Table 6 Roll Groove Standard Machining Size

Nominal		Pipe outer diameter (O.D)	Seal surface width (L)		Groove width (W)		Groove diameter (G)	
A	B							
25	1	34.0	16.0	+0.4 -0.9	7.1	±0.8	30.4	0 -0.1
32	1 1/4	42.7	16.0	+0.4 -0.9	7.1	±0.8	39.1	0 -0.1
40	1 1/2	48.6	16.0	+0.4 -0.9	7.1	±0.8	45.0	0 -0.1
50	2	60.5	16.0	+0.4 -0.9	8.7	±0.8	56.9	0 -0.1
65	2 1/2	76.3	16.0	+0.4 -0.9	8.7	±0.8	72.2	0 -0.1
80	3	89.1	16.0	+0.4 -0.9	8.7	±0.8	84.9	0 -0.1
100	4	114.3	16.0	+0.4 -0.9	8.7	±0.8	110.1	0 -0.1
125	5	139.8	16.0	+0.4 -0.9	8.7	±0.8	135.5	0 -0.1
150	6	165.2	16.0	+0.4 -0.9	8.7	±0.8	160.8	0 -0.1
200	8	216.3	19.0	±0.8	11.9	±0.8	211.6	0 -0.1
250	10	267.4	19.0	±0.8	11.9	±0.8	262.6	0 -0.1
300	12	318.5	19.0	±0.8	11.9	±0.8	312.9	0 -0.1

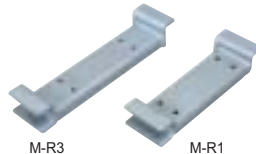
Ø mm.	Ø mm.	wandstarke/Wall		Nominal mm.
		sched.10	sched.40	
3/4	26.7		2.9	20
1	33.4	2.8	3.4	25
1 1/4	42.2	2.8	3.6	32
1 1/2	48.3	2.8	3.7	40
2	60.3	2.8	3.9	50
2 1/2	73	3.0	5.2	65
3	88.9	3.0	5.5	80
3 1/2	101.6	3.0	5.7	95
4	114.3	3.4	6	100
5	141.3	3.4	6.6	125
6	168.3	3.4	7.1	150
8	219.1	3.8	8.2	200
10	273	4.2	9.3	250
12	323.9	4.6	10.3	300
14	355.6	6.4	11.1	350
16	406.4	6.4	12.7	400
18	457.2	6.4	14.3	450
20	508	6.4	15.1	500
22	558.8	6.4	15.1	550
24	609.6	6.4	17.4	600



RGRO



341558



M-R3

M-R1



NP50AV



NR50AV



S80AVM



N100A



VS300/2S



HG200



LG150

Ⓓ

- Kompakt, leicht
- Minimaler Kraftaufwand
- Einfaches monieren auf jede Gewindeschneidmaschine

Ⓔ

- Compact Leight weight - easy
- Minimal grooving force
- Simple attaching and replacing on every threading machine

Ⓓ Manuelle Rollnutgeräte
Ⓔ Portable manual groover



KW#	Type	Cap. Ø mm	🔒
230914	RGRO	1-6" sched. 10 1-3" sched. 40	12.0

Dimension : L200xW220xH260mm

Ⓓ Standard typ mit Nutensatz 2-6", ohne Motagesockel
bitte bestellen Sie den Montagesockel für entsprechend
Gewindeschneidmaschine

Ⓔ Standard type with Roller 2-6", without mountbase/adaptor

Ⓓ Nutensatz : RGRO

Ⓔ Roller set for RGRO



KW#	Type	Cap. Ø mm
276121	341551	1" sched. 10, 40
276122	341552	1¼-1½" sched. 10, 40
276124	341558	2-6" sched. 10 & 2-3" sched. 40

Ⓓ Montagesockel

Ⓔ Mount base (adaptor) for RGRO



KW#	Type	Machine
295551	M-R1	Rex: N50-P50-R50-NP50-NR50
295513	M-R2	Rex: N80-S80
295514	M-R3	Rex: N100
295515	M-E1	Ridgid 300
295517	M-E2	Ridgid 300 compact 1233
295519	M-E3	Ridgid 1224
295516	M-E0	Ridgid 535
295521	M-E4	Rems: Tornado, Magnum
295521	M-E4	Roller: Robot 2-3-4

Ⓓ REX Gewindeschneidmaschinen

Ⓔ REX threading machines



KW#	Type	Cap. Ø mm	🔒
230352	NP50AV	½-2" (R/L)	48.0
230354	NR50AV	½-2" R-type (R/L)	48.0
230306	S80AVM	½-3"	63.0
230311	N100A	½-4"	123

Ⓓ Das Hand-Rollnutgerät kann auf alle Fabrikate Gewindeschneidmaschinen
montiert werden. Bitte fragen Sie!

Ⓔ The RG M-RO Rollgroove can be mount on of all brand threading
machines, please ask

Ⓓ Rohrständer

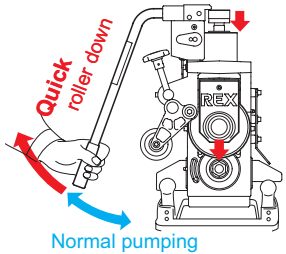
Ⓔ V-Ball type pipe support



KW#	Type	Cap. Ø	H.min	H.max	🔒
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12



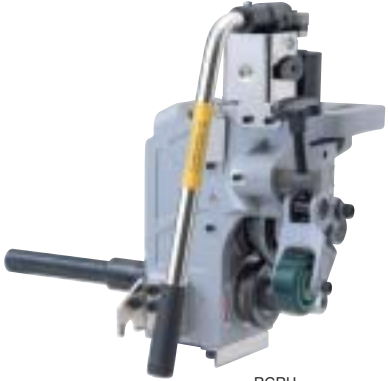
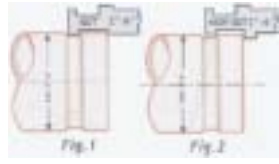
Easy mount



Light weight



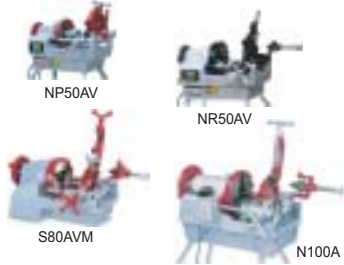
Einschließlich Führungsrolle
Include guide roller



RGRH



M-HR1



- (D)**
 - Große Kapazität 16"
 - Kompakt und leicht
 - Einfache Bedienung durch Führungsrolle
- (GB)**
 - Large capacity upto 16"
 - Compact & light weight
 - Easy operation with guide roller
 - Easy to mount on machine

(D) Hydraulische Rollnutgeräte			
(GB) Portable hydraulic groover			
KW#	Type	Cap. Ø mm	kg
230931	RGRH	1-16" sched. 10 Fe	35.8
		1-12" sched. 40 Fe	
		2-3" sched. 5-10 Inox	
		4-6" sched. 5-10 Inox	

Dimension : 272(w) x 478(d) x 385 (h) mm

- (D)** Standard typ mit Nutensatz 2-6", ohne Motagesockel bitte bestellen Sie den Montagesockel für entsprechend Gewindeschneidmaschine
- (GB)** Standard type with Roller 2-6", without mountbase/adaptor

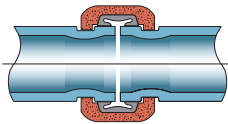
(D) Nutensatz : RGRH			
(GB) Roller set for RGRH			
KW#	Type	Cap. Ø mm	
276106	341112+4	1-1½" sched. 40 with shaft	
276107	341133	2-6" sched. 40	
276109	341111	8-12" sched. 10	
276110	341137	10-12" sched. 40	
276161	341138	14-16" sched. 10	
276171	341118	1-1½" sched. 5-10 Inox	
276173	341119	2-3" sched. 5-10 Inox	
276175	341120	4-6" sched. 5-10 Inox	

(D) Montagesatz			
(GB) Mount kit (adaptor) for RGRH			
KW#	Type	Machine	
295541	M-HR1	ReX: N50-P50-R50-NP50-NR50	
295543	M-HR2	ReX: N80-S80	
295544	M-HR3	ReX: N100	
295545	M-HE1	Ridgid 300	

(D) REX Gewindeschneidmaschinen			
(GB) REX threading machines			
KW#	Type	Cap. Ø mm	kg
230352	NP50AV	½-2" (R/L)	48.0
230354	NR50AV	½-2" R-type (R/L)	48.0
230306	S80AVM	½-3"	63.0
230311	N100A	½-4"	123

(D) Rohrständer					
(GB) Pipe support					
KW#	Type	Cap. Ø	H.min	H.max	kg
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12
296214	LG300	8-12"	471	668	16

(D) Tiefeneinstellehre			
(GB) Depth gauge			
KW#	Type	Cap. Ø mm	
560021	GN3	Go/Non-Go gauge	
560011	341125	1-6" depth gauge	
560013	341124	8-12" depth gauge	
560015	341139	14-16" depth gauge	
560001	RT1	1-16" OD tape	



Ⓓ

- Kompakt, leicht
- Minimaler kraftaufwand
- Einfache Bedienung

ⒼⒷ

- Compact light weight
- Minimal grooving force
- Simple easy operation

Ⓓ Manuelle Rollnutmaschine
 ⒼⒷ Manual rollgrooving machine NPG150M

KW#	Type	Cap. Ø mm	Power	Weight
231100	NPG150M	1-6" sched. 10 1-3" sched. 40	700W 39rpm	49.0

Dimension : L700xW440xH450mm

- Ⓓ Standard typ mit Nutensatz 2-6"
- ⒼⒷ Standard type with Roller 2-6"



341558

Ⓓ Nutensatz : NPG150M
 ⒼⒷ Roller set for NPG150M

KW#	Type	Cap. Ø mm
276121	341551	1" sched. 10, 40
276122	341552	1¼-1½" sched. 10, 40
276124	341558	2-6" sched. 10 & 2-3" sched. 40



170245

Ⓓ Transportuntergestell
 ⒼⒷ Transport cart for NPG150M

KW#	Type	Description
296112	170245	Threader cart without adaptor
276113	170266	Adaptor for NPG150M



VS300/2S



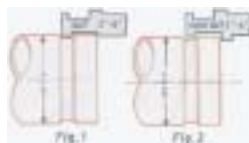
HG200



LG150

Ⓓ Rohrständer
 ⒼⒷ V-Ball type pipe support

KW#	Type	Cap. Ø	H.min	H.max	Weight
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12



341125



341124



341139



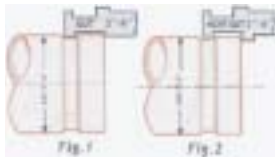
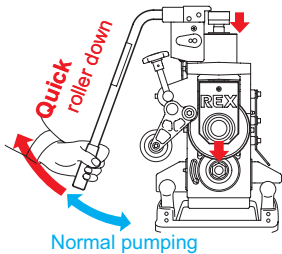
GN3



RT1

Ⓓ Tiefeneinstellehre
 ⒼⒷ Depth gauge

KW#	Type	Cap. Ø mm
560021	GN3	Go/Non-Go gauge
560011	341125	1-6" depth gauge
560001	RT1	1-16" OD tape



- (D)**
 - Große Kapazität 16"
 - Kompakt und leicht
 - Einfache Bedienung durch Führungsrolle
 - Unglaublich leicht zu bedienen
- (GB)**
 - Large capacity upto 16"
 - Compact design
 - Easy operation with guide roller
 - Incredibly light to handle

(D) Hydraulische Rollnutmaschine		(GB) Portable hydraulic groover			
KW#	Type	Cap. Ø mm	Power	Weight	
230920	NPG150H	1-16" sched.10 Fe 1-12" sched. 40 Fe 1-6" sched.10 Inox	700W 39rpm	85.0	

Dimension : 700(L) x 478(W) x 650 (H) mm

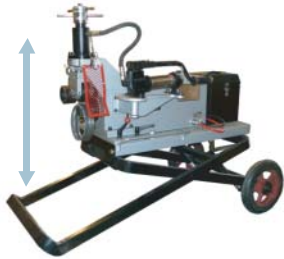
- (D)** Standard typ mit Nutensatz 2-6"
- (GB)** Standard type with Roller 2-6"

(D) Nutensatz : NPG150H		(GB) Roller set for NPG150H			
KW#	Type	Cap. Ø mm			
276106	341112+4	1-1½" sched. 40 with shaft			
276107	341133	2-6" sched. 40			
276109	341111	8-12" sched. 10			
276110	341137	10-12" sched. 40			
276161	341138	14-16" sched. 10			
276171	341118	1-1½" sched. 5-10 Inox			
276173	341119	2-3" sched. 5-10 Inox			
276175	341120	4-6" sched. 5-10 Inox			

(D) Transportuntergestell		(GB) Transport cart for NPG150H			
KW#	Type				
296112	170245	Threader cart without adaptor			
276113	170266	Adaptor for NPG150H			

(D) Rohrständer		(GB) Pipe support			
KW#	Type	Cap. Ø	H.min	H.max	Weight
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12
296214	LG300	8-12"	471	668	16

(D) Tiefeneinstellehre		(GB) Depth gauge			
KW#	Type	Cap. Ø mm			
560021	GN3	Go/Non-Go gauge			
560011	341125	1-6" depth gauge			
560013	341124	8-12" depth gauge			
560015	341139	14-16" depth gauge			
560001	RT1	1-16" OD tape			



TWG6



1-1.1/2" rollerset



2-6" rollerset



8-12" rollerset

(D)

- Manuelle hydr. Rollnutmaschine
- Max. 8.2mm Wandstärke
- 1500W motor
- Bewegliche Pumpe
- Einschl. Führungsrolle
- Leichter Nutrollenwechsel

(GB)

- Manual hydraulic groover
- Max. thickness 8.2mm
- 1500W induction motor
- Retractable pump base
- Include guide roller
- Easy roller set change

(D) Hydraulische Rollnutmaschine

(GB) Portable manual groover

KW#	Type	Cap. Ø mm		
230918	TWG6	1-12" sched. 10 1-8" sched. 40	1500W 36rpm	206

Dimension : 1300 (L) x 800 (W)x1400 (H) mm

- (D)** Einschl. Transportuntergestell, 3x Nutensatz, Fußschalter, Werkzeugbox, etc
- (GB)** Include: transport cart, x3 roller sets, foot swith, tool box, etc.

(D) Nutrollensatz

(GB) Roller set for TWG6

KW#	Type	Cap. Ø mm		
277201	TWG6-1	1-1.1/2" sched. 40		
277203	TWG6-2	2-6" sched. 40		
277205	TWG6-8	8-12" sched. 10		

(D)

- Manuelle hydr. Rollnutmaschine
- Max. 6mm Wandstärke
- 750W motor
- Einschl. Führungsrolle

(GB)

- Manual hydraulic groover
- Max. thickness 6mm
- 750W induction motor
- Include guide roller

(D) Hydraulische Rollnutmaschine

(GB) Portable manual groover

KW#	Type	Cap. Ø mm		
230904	TWG5	2-6" sched. 10	750W 23rpm	70

Dimension : 850 (L) x 600 (W)x900 (H) mm

(D)

- Manuelle hydr. Rollnutmaschine
- Max. 12mm Wandstärke
- 2200W motor
- Einschl. Führungsrolle

(GB)

- Manual hydraulic groover
- Max. thickness 12 mm
- 2200W induction motor
- Include guide roller

(D) Hydraulische Rollnutmaschine

(GB) Portable manual groover

KW#	Type	Cap. Ø mm		
230930	TWG4	8-24" sched. 10	2200W 14rpm	264

Dimension : 1080(L)x900(W)x1450(H) mm

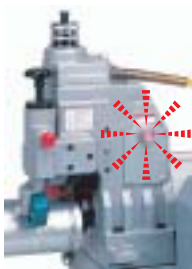


TWG5

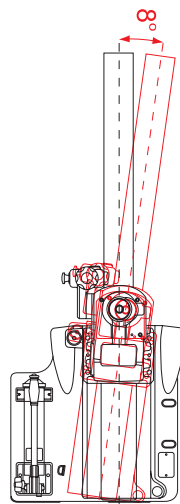


TWG4

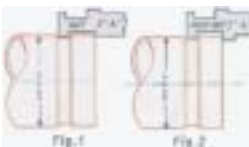




Kontrolllampe zeigt Nute-ende
Work finish indicator lamp



Selbstzentrierend
Swing head



RG150M



341112+3

341133

341111

341138



VS300/2S

HG200

LG150



341125

341124

341139

GN3

RT1

(D)

- Große Kapazität 16"
- Kompakt und leicht
- Einschl. Führungsrolle
- Kontrolllampe zeigt nute ende
- Selbstzentrierend

(GB)

- Large capacity upto 16"
- Compact design
- Easy operation with guide roller
- Work finish indicator lamp
- Swing head

(D) Hydraulische Rollnutmaschine

(GB) Manual hydraulic groover

KW#	Type	Cap. Ø mm	700W 49rpm	75.0	
230921	RG150M	1-16" sched. 10 Fe 1-8" sched. 40 Fe 1-6" sched. 5-10Inox			

Dimension : 685(w) x 490(d) x 625 (h) mm

(D) Standard typ mit Nutensatz 2-6"

(GB) Standard type with Roller 2-6"

(D) Nutrollensatz : RG150M

(GB) Roller set for RG150M

KW#	Type	Cap. Ø mm	
276105	341112+3	1-1½" sched. 40 with shaft	
276107	341133	2-6" sched. 40	
276109	341111	8-12" sched. 10	
276161	341138	14-16" sched. 10	
276171	341118	1-1½" sched. 5-10 Inox	
276173	341119	2-3" sched. 5-10 Inox	
276175	341120	4-6" sched. 5-10 Inox	

(D) Transportuntergestell

(GB) Transport cart for RG150M

KW#	Type	
296111	170245	Threader cart without adaptor
276103	170sp	Adaptor for RG150M

(D) Rohrständer

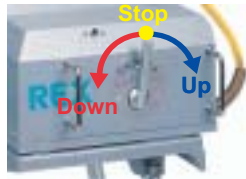
(GB) Pipe support

KW#	Type	Cap. Ø	H.min	H.max	kg
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12
296214	LG300	8-12"	471	668	16

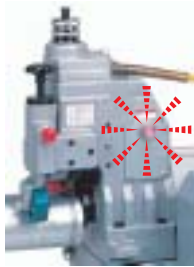
(D) Tiefeneinstellehre

(GB) Depth gauge

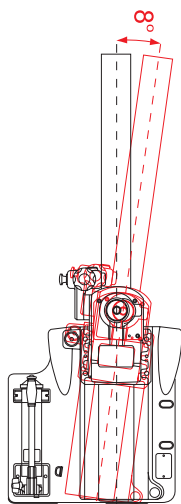
KW#	Type	Cap. Ø mm
560021	GN3	Go/Non-Go gauge
560011	341125	1-6" depth gauge
560013	341124	8-12" depth gauge
560015	341139	14-16" depth gauge
560001	RT1	1-16" OD tape



Elec. Auto. Hydr. pump



Kontrolllampe zeigt Nute-ende
Work finish indicator lamp



Selbstzentrierend
Swing head



RG150A



Ⓓ

- Ele. Auto. Hydr. pumpe
- Große Kapazität 16"
- Kompakt und leicht
- Einschl. Führungsrolle
- Kontrolllampe zeigt nute ende
- Selbstzentrierend

Ⓔ

- Electric automatic hydr. pump
- Large capacity upto 16"
- Compact design
- Easy operation with guide roller
- Work finish indicator lamp
- Swing head

Ⓓ Auto hydraulische Rollnutmaschine
Ⓔ Auto hydraulic roll grooving machine

KW#	Type	Cap. Ø mm	Power	Weight
230919	RG150A	1-16" sched. 10 Fe 1-8" sched. 40 Fe 1-6" sched.5-10Inox	700W 49rpm	85.0

Dimension : 685(w) x 490(d) x 625 (h) mm

Ⓓ Standard typ mit Nutensatz 2-6"

Ⓔ Standard type with Roller 2-6"

Ⓓ Nutrollensatz : RG150A

Ⓔ Roller set for RG150A

KW#	Type	Cap. Ø mm
276105	341112+3	1-1½" sched. 40 with shaft
276107	341133	2-6" sched. 40
276109	341111	8-12" sched. 10
276161	341138	14-16" sched. 10
276171	341118	1-1½" sched. 5-10 Inox
276173	341119	2-3" sched. 5-10 Inox
276175	341120	4-6" sched. 5-10 Inox

Ⓓ Transportuntergestell

Ⓔ Transport cart for RG150A

KW#	Type	Description
296111	170245	Threader cart without adaptor
276103	170sp	Adaptor for RG150A

Ⓓ Rohrständer

Ⓔ Pipe support

KW#	Type	Cap. Ø	H.min	H.max	Weight
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12
296214	LG300	8-12"	471	668	16

Ⓓ Tiefeneinstellehre

Ⓔ Depth gauge

KW#	Type	Cap. Ø mm
560021	GN3	Go/Non-Go gauge
560011	341125	1-6" depth gauge
560013	341124	8-12" depth gauge
560015	341139	14-16" depth gauge
560001	RT1	1-16" OD tape



- (D)** Stationäre Auto. Hydraulik-Rollnutmaschine
- Große Kapazität 16"
- Einschl. Führungsrolle
- Selbstzentrierend
- Abschaltung, PLE Kontrolliert
- (GB)** Stationary automatic hydraulic rollgrooving machine
- Large capacity upto 16"
- Easy operation with guide roller
- Automatic self centering system
- Cycle stop, PLE controlled

(D) Produktions Rollnutmaschinen					
(GB) Production roll groover					
KW#	Type	Cap. Ø mm			
230990	GM1	1-16" sched. 10 Fe 1-8" sched. 40 Fe 1-6" sched.5-10Inox	750W 52rpm	150	

Dimension : 810 (L) x 655 (W)x1380 (H) mm

(D) Standard typ mit Nutensatz 2-6"

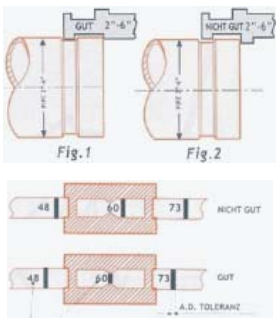
(GB) Standard type with Roller 2-6"



(D) Nutrollensatz : GM1				
(GB) Roller set for GM1				
KW#	Type	Cap. Ø mm		
276105	341112+3	1-1½" sched. 40 with shaft		
276107	341133	2-6" sched. 40		
276109	341111	8-12" sched. 10		
276110	341137	10-12" sched. 40		
276161	341138	14-16" sched. 10		
276171	341118	1-1½" sched. 5-10 Inox		
276173	341119	2-3" sched. 5-10 Inox		
276175	341120	4-6" sched. 5-10 Inox		



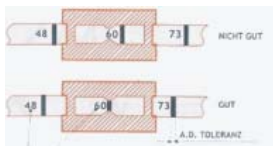
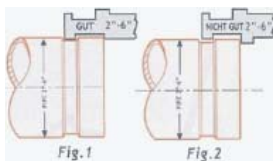
(D) Rohrständer					
(GB) Pipe support					
KW#	Type	Cap. Ø	H.min	H.max	
296223	VS300/2S	12"	725	1235	16
296213	HS150	1-6"	340	475	6.0
296212	HG200	1-8"	550	1050	11
296210	LG150	1-6"	630	795	12
296214	LG300	8-12"	471	668	16



(D) Tiefeneinstellehre				
(GB) Depth gauge				
KW#	Type	Cap. Ø mm		
560021	GN3	Go/Non-Go gauge		
560011	341125	1-6" depth gauge		
560013	341124	8-12" depth gauge		
560015	341139	14-16" depth gauge		
560001	RT1	1-16" OD tape		



Einfaches "touch screen"
Easy digital touch screen panel



GM2



277149



277151



VS300/2S



HG200



LG150



GN3



RT1

Ⓓ

- Stationäre Produktion
- Rollnutmaschine
- CNC gesteuert
- Einfaches "touch screen"
- Kraftrolle, schwere Ausführung
- Einschl. Führungsrolle
- 400V, 3ph
- Antriebsmotor 1.1kw
- Rollnutmotor 1.4kw

Ⓔᵇ

- Automatic stationary production rollgrooving machine
- CNC controlled
- Easy digital touch screen panel
- Powerfull heavy duty machine
- Guide roller
- 400V, 3ph
- Drive motor 1.1kw
- Groove motor 1.4kw

Ⓓ CNC Produktions Rollnutmaschinen

Ⓔᵇ CNC Production roll groover

KW#	Type	Cap. Ø			
231000	GM2	¼ - 12" sched. 40 ¼ - 16" sched. 20 ¼ - 24" sched. 10	3ph 1.4kw	700	

Dimension : 810 (L) x 1050 (W)x1400 (H) mm

Ⓓ Nutrollensatz

Ⓔᵇ Roller sets for GM2

KW#	Cap. Ø	Under roller	Upper roller	
277105	3/4-1.1/2	-	277141	
277107	2-6	277145	277147	
277109	8-12	277149	277151	
277111	14-16	277149	277151	
277113	18-20	277153	277155	
277115	22-24	277153	277155	

Ⓓ Rohrständer

Ⓔᵇ Pipe support

KW#	Type	Cap. Ø	H.min	H.max		
296223	VS300/2S	12"	725	1235	16	
296213	HS150	1-6"	340	475	6.0	
296212	HG200	1-8"	550	1050	11	
296210	LG150	1-6"	630	795	12	
296214	LG300	8-12"	471	668	16	

Ⓓ Tiefeneinstellehre

Ⓔᵇ Depth gauge

KW#	Type	Cap. Ø mm		
560021	GN3	Go/Non-Go gauge		
560001	RT1	1-16" OD tape		



GM3

(D)

- Stationäre Rollnutmaschine
- Kraftrolle, schwere Ausführung
- Einschl. Führungsrolle
- 380V, 50Hz, 3ph, 2200W
- 14-23rpm

(GB)

- Production rollgrooving machine
- Powerfull heavy duty machine
- Guide roller
- 380V, 50Hz, 3ph, 2200W
- 14-23rpm

(D) Produktions Rollnutmaschinen

(GB) Production roll groover



KW#	Type	Cap. Ø	kg
230936	GM3	8 - 12" sched. 40 8 - 16" sched. 20 8 - 24" sched. 10	400

Dimension : 810 (L) x 1050 (W)x1400 (H) mm



TWG SI

(D)

- Kompaktes Design
- Max. 7mm Wandstärke

(GB)

- Compact design
- Max. thickness 7mm

(D) Transportables manuelles Rollnutgeräte

(GB) Portable manual rollgroover



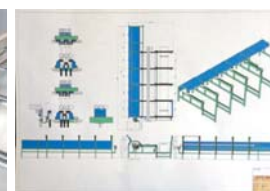
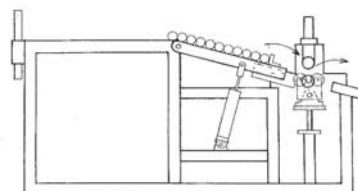
KW#	Type	Cap. Ø mm	kg
230900	TWG SI	4-6" sched. 10 Fe	13

Dimension : 240 (L) x 230 (W)x100 (H) mm



(D) Beispiele "Prefabrication"

(GB) Rollgrooved pipe prefabrication production line from our group company, MPS.





341558

(D) Nutensatz : RGRO, NPG150M 🇩🇪 (GB) Roller set for RGRO, NPG150M			
KW#	Type	Cap. Ø mm	
276121	341551	1" sched. 10, 40	
276122	341552	1¼-1½" sched. 10, 40	
276124	341558	2-6" sched. 10 & 2-3" sched. 40	



341112+4



341133



341111



341138

(D) Nutensatz : RGRH, NPG150H 🇩🇪 (GB) Roller set for RGRH, NPG150H			
KW#	Type	Cap. Ø mm	
276106	341112+4	1-1½" sched. 40 with shaft	
276107	341133	2-6" sched. 40	
276109	341111	8-12" sched. 10	
276110	341137	10-12" sched. 40	
276161	341138	14-16" sched. 10	
276171	341118	1-1½" sched. 5-10 Inox	
276173	341119	2-3" sched. 5-10 Inox	
276175	341120	4-6" sched. 5-10 Inox	



341112+3



341133



341111



341138

(D) Nutensatz : RG150M, RG150A, GM1 🇩🇪 (GB) Roller set for RG150M, RG150A, GM1			
KW#	Type	Cap. Ø mm	
276105	341112+3	1-1½" sched. 40 with shaft	
276107	341133	2-6" sched. 40	
276109	341111	8-12" sched. 10	
276110	341137	10-12" sched. 40	
276161	341138	14-16" sched. 10	
276171	341118	1-1½" sched. 5-10 Inox	
276173	341119	2-3" sched. 5-10 Inox	
276175	341120	4-6" sched. 5-10 Inox	



1-1.1/2" rollerset



2-6" rollerset



8-12" rollerset

(D) Nutensatz : TWG6 🇨🇳 (GB) Roller set for TWG6			
KW#	Type	Cap. Ø mm	
277201	TWG6-1	1-1.1/2" sched. 40	
277203	TWG6-2	2-6" sched. 40	
277205	TWG6-8	8-12" sched. 10	

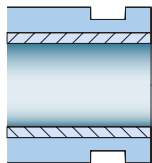
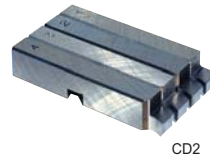
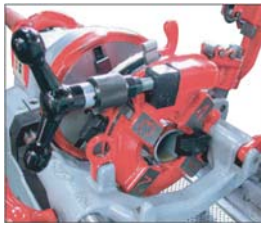


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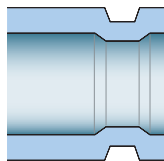


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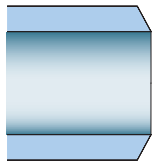
(D) Nutensatz : GM2 🇪🇺 (GB) Roller sets for GM2			
KW#	Cap. Ø	Under roller	Upper roller
277105	3/4-1.1/2	-	277141
277107	2-6	277145	277147
277109	8-12	277149	277151
277111	14-16	277149	277151
277113	18-20	277153	277155
277115	22-24	277153	277155



Cut grooving



Roll grooving



Bevelling

Ⓛ Nutenschneidkopf

Ⓛ GB cut grooving diehead

KW#	Type	Cap. Ø	Machine
293750	GD2	3/4 - 2"	NP50A S80A N100A
293752	GD3	2.1/2 - 3"	S80A N100A
293753	PGD4	2.1/2 - 4"	N100A
293755	HGD4	2.1/2 - 4"	150A
293757	HGD6	5 - 6"	150A

Ⓛ Anfassen ist mit diesen Schneidköpfen auch möglich
 Ⓛ Beveling is also possible with these die head

Ⓛ Nutschneidbacken

Ⓛ Cut grooving dies

KW#	Type	Cap. Ø	G. Diehead
293801	CD3/4	3/4"	GD2
293803	CD2	1 - 2"	GD2
293805	CD3	2.1/2 - 3"	GD3
293807	CD3.1/2	2.1/2 - 3.1/2"	PGD4, HGD4
293809	CD4	4"	PGD4, HGD4
293813	CD6	5 - 6"	HGD6

Ⓛ Anfassschneidbacken

Ⓛ Bevelling dies

KW#	Type	Cap. Ø	G. Diehead
293801	16H707	3/4" 30°	GD2
293803	16H807	3/4" 37.5°	GD2
293805	16H730	1-2" 30°	GD2
293807	16H830	1-2" 37.5°	GD2
293809	16H750	2.1/2-3" 30°	GD3
293813	16H850	2.1/2-3" 37.5°	GD3
293813	162760	2.1/2-4" 30°	PGD4, HGD4
293813	162860	2.1/2-4" 37.5°	PGD4, HGD4
293813	162862	2.1/2-4" 45°	PGD4, HGD4
293813	162770	5-6" 30°	HGD6
293813	162870	5-6" 37.5°	HGD6
293813	162872	5-6" 45°	HGD6

Ⓛ REX Gewindeschneidmaschinen

Ⓛ REX threading machines

KW#	Type	Cap. Ø	G. Diehead	Ⓛ
230352	NP50AV	1/2-2" (R/L)	GD2	48.0
230306	S80AVM	1/2-3"	GD2, GD3	63.0
230311	N100A	1/2-4"	GD2, GD3, PGD4	123
230231	N150	2 1/2-6"	HGD4, HGD6	170

Ⓛ N150 = non CE
 Ⓛ N150 = non CE





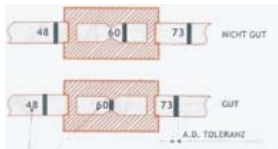
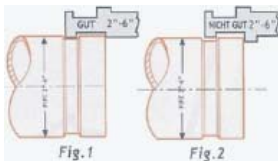
Ⓓ Rohrständer		Ⓔ Pipe support				
KW#	Type	Cap. Ø	H.min	H.max	Ⓔ	
296218	K100	1-4"	850	1100	7.0	
296223	VS300/2S	12"	725	1235	16	
296222	VS300/2L	12"	505	805	15	



Ⓓ Rohrständer		Ⓔ Pipe support				
KW#	Type	Cap. Ø	H.min	H.max	Ⓔ	
296213	HS150	1-6"	340	475	6.0	
296212	HG200	1-8"	550	1050	11	
296210	LG150	1-6"	630	795	12	
296214	LG300	8-12"	471	668	16	



Ⓓ Rohrständer		Ⓔ Pipe support			
KW#	Type	Cap. Ø mm		Ⓔ	
296181	PSG3A	1-4"			
296182	PSG2A	2-12"			
296183	PSG5A	2-6"			
296185	PSG4A	8-24"			
296186	PSG4H	8-24"			



Ⓓ Tiefeneinstellehre		Ⓔ Depth gauge			
KW#	Type	Cap. Ø mm			
560021	GN3	Go/Non-Go gauge			
560011	341125	1-6" depth gauge			
560013	341124	8-12" depth gauge			
560015	341139	14-16" depth gauge			
560001	RT1	1-16" OD tape			
560007	PCG1	Pipe center punch			

